

**ABSTRACT OF THE DISCLOSURE**

A double-sided flexible printed board is manufactured by the following steps of:

5 (a) forming a polyimide precursor layer 2 on a first metal layer 1;

(b) forming a second metal layer 3 on the polyimide precursor layer 2;

10 (c) patterning the second metal layer 3 to form a second circuit layer 3a or (c') patterning the first metal layer 1 to form a first circuit layer 1a; and

(d) imidating the polyimide precursor layer 2 to form a polyimide insulating layer 2a.